

ASIGA Table

ASIGA	Minimum	Burn in	1	Maximum	Units
Print Rage From	0.000	0.000	0.025	5.850	mm
Print Rage to	0.000	0.025	5.850	5.850	mm
Slice Thickness	0.001	0.025	0.025	0.600	mm
Slice Count	0	1		233	
Print Rage Height	0.000	0.025	5.825	5.850	mm
Heater Temperature	0.0	0.0	0.0	50.00	C
Heater Enable	0	1	1	1	
Light Intensity	0.01	10.00	10.00	11.31	mW/cm²
Light Intensity Control	0	1	1		
Exposure Time	0.017	59.985	3.000		s
Z Compensation	0.000	0.050	0.050	5.000	mm
XY Compensation	-2.000	0.000	0.000	2.000	mm
Support Exposure	25.00	150.00	150.00	400.00	%
Fill Exposure	25.00	100.00	100.00	400.00	%
Fill Noise	0	0	0	100.00	%
Border Exposure	25.00	100.00	100.00	400.00	%
Border Width	0.000	0.000	0.000	2.000	mm
Border Noise	0.00	0.00	0.00	100.00	%
Two-Step Exposure Border Width	0.000	0.000	0.000	1.000	mm
Separation Velocity	0.1525	1.0000	1.0000	4.0750	mm/s
Separation Distance	1.000	4.000	4.000	40.000	mm
Approach Velocity	0.1525	4.0000	4.0000	4.0750	mm/s
Slides Per Layer	0	1	1	5	
Slide Velocity	1.000	10.0000	10.0000	24.3773	mm/s
Smart Slide Threshold	0.000	0.000	0.000		mm²
Smart Slide Lag	0.000	0.200	0.200		mm
Wait Time (After Exposure)	0.000	15.000	0.100		s
Wait Time (After Separation)	0.000	5.000	0.000		s
Wait Time (After Approach)	0.000	0.000	0.000		s
Wait Time (After Slide)	0.000	0.000	0.000		s