

General Information

Name	M5
Material	RS-CP-201+orange opaque
Parameterset	19/04-regular-Intensity:50W AA
Curing Type	see Instruction for Usage (IFU)
Layersize	50

Object Properties

Overcure	120%
Support Width	250 micron
Offset	-10 micron
Shrinkage	0%
Z Compensation	-25 micron

Process Properties

Burn-in factor	400%
Sep. force	30 mN/mm ²
Z Speed	100%

Protospeed

Layer Height	0,050
Bottom Layer Count	6
Exposure Time	6,800
Bottom Exposure Time	36,000
Transition Layer Count	6
Transition Type	Linear
Transition Layer Interval Time Difference	4,17
Waiting Mode During Printing	Resting Time
Rest Time Before Lift	0,000
Rest Time After Lift	2,000
Rest Time After Retract	3,000