

Print	
Layer Height	0.035 mm
Bottom Layer Count	6
Exposure Time	3.000 s
Bottom Exposure Time	80.000 s
Transition Layer Count	7
Transition Type	Linear
Transition Layer Interval Time Difference	9.03 s
Waiting Mode During Printing	Resting Time
Rest Time Before Release	2.000 s
Rest Time After Release	1.000 s
Rest Time After Retract	5.000 s