

Slice Parameters	
Layer Thickness(mm)	0.050
Normal Exposure Time(s)	8.000
Off Time (s)	2.000
Bottom Exposure Time	30.000
Bottom Layers	6
Anti-alias	1
Surface Abrazine	☐

Basic	
Z Lift Distance(mm)	10.00
Z Lift Speed(mm/s)	4.00
Z Retract Speed(mm/s)	4.00