

| PHROZEN                      |                       |
|------------------------------|-----------------------|
| Layer Height                 | 0.050 mm              |
| Bottom Layer Count           | 6                     |
| Exposure Time                | 6.000                 |
| Bottom Exposure Time         | 45.000                |
| Transition Layer Count/Type  | 6/Linear              |
| Transition Time Decrement    | 2                     |
| Waiting Mode During Printing | Resting Time          |
| Rest Time After Retract      | 6.000                 |
| Bottom Lift Distance         | 6.000                 |
| Lifting Distance             | 6.000                 |
| Bottom Retract Distance      | 6.000                 |
| Retract Distance             | 6.000                 |
| Bottom Lift Speed            | 6.000                 |
| Lifting Speed                | 60.000                |
| Bottom Retract Speed         | 150.000               |
| Retract Speed                | 150.000               |
| Matching Resin Mode          | Standart Resin_Normal |